

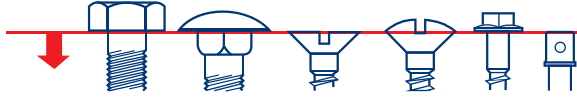
CONVERSÃO DE MEDIDAS			
Pol.	mm	Pol.	mm
1/64	0,397	41/64	16,272
1/32	0,794	21/32	16,669
3/64	1,191	43/64	17,066
1/16	1,588	11/16	17,463
5/64	1,984	45/64	17,859
3/32	2,381	23/32	18,256
7/64	2,778	47/64	18,653
1/8	3,175	3/4	19,050
9/64	3,572	49/64	19,447
5/32	3,969	25/32	19,844
11/64	4,366	51/64	20,241
3/16	4,763	13/16	20,638
13/64	5,159	53/64	21,034
7/32	5,556	27/32	21,431
15/64	5,953	55/64	21,828
1/4	6,350	7/8	22,225
17/64	6,747	57/64	22,622
9/32	7,144	29/32	23,019
19/64	7,541	59/64	23,416
5/16	7,938	15/16	23,813
21/64	8,334	61/64	24,209
11/32	8,731	31/32	24,606
23/64	9,128	63/64	25,003
3/8	9,525	1	25,400
25/64	9,922	1,1/4	31,750
13/32	10,319	1,1/2	38,100
27/64	10,716	1,3/4	44,450
7/16	11,113	2	50,800
29/64	11,509	2,1/2	63,500
15/32	11,906	3	76,200
31/64	12,303	3,1/2	88,900
1/2	12,700	4	101,600
33/64	13,097	4,1/2	114,300
17/32	13,494	5	127,000
35/64	13,891	5,1/2	139,700
9/16	14,288	6	152,400
37/64	14,684	7	177,800
19/32	15,081	8	203,200
39/64	15,478	9	228,600
5/8	15,875	10	254,000

TABELA DE ROSCAS				
Medidas Pol.	Fios p/ Pol.		Diâmetro da Broca	
	NC	NF	MA	MB
1/8	40	44	2,5	2,5
5/32	32	36	3,1	3,1
3/16	24	32	3,6	3,6
7/32	24	28	4,4	4,4
1/4	20	28	5,1	5,1
5/16	18	24	6,5	6,5
3/8	16	24	7,9	7,9
7/16	14	20	9,2	9,2
1/2	13	20	10,5	10,5
1/2 WW	12	-	10,5	10,5
9/16	12	18	12,0	12,0
5/8	11	18	13,4	13,4
3/4	10	16	16,4	16,4
7/8	9	14	19,25	19,25
1	8	12	22,0	22,0
Medidas mm	Passo		Diâmetro da Broca	
	MA	MB	MA	MB
M3	0,50	0,35	2,5	2,5
M4	0,70	0,50	3,3	3,3
M5	0,80	0,50	4,2	4,2
M6	1,00	0,75	5,0	5,0
M8	1,25	1,00	6,8	6,8
M10	1,50	1,00	8,5	8,5
M12	1,75	1,50	10,2	10,2
M14	2,00	1,50	12,0	12,0
M16	2,00	1,50	14,0	14,0
M18	2,50	1,50	15,5	15,5



**FIXAMOS TUDO.**

Maneira correta de medir o comprimento do parafuso.



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